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D3411-3**Job Sheet 187585****Part No:** D3411-3**Job Qty:** 80 ea**Part Name:** Washer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/10/18**Job Tracking No:****Due Date:** 1/25/19**Created By:** Jesse White**Type:** SOLD**Description:****Note:** DWG REV A IPP A 05.10.19 New issue KJ/EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	1/25/19	1/25/19	0.00	0.00	Start Up Machining-2	none	JSD 12/11/18
100	Hardinge	80 pcs	1/25/19	1/25/19	0.00	4.51	Hardinge		" "
120	QC	80 pcs	1/25/19	1/25/19	0.00	0.00	QC8		J.E. 19-01-18
130	Packaging	80 pcs	1/25/19	1/25/19	0.00	0.00	Packaging3-1	FP001	JAN 18 2019
140	QC21-SA	80 Ea	1/25/19	1/25/19	0.00	0.00	QC21		21 JAN 21 2019

Part Op **100** - Turn as per Folio FA591 Rev: _____ & Dwg D3411 Rev: _____ Deburr & Tumble as per Dwg D3411
 Descriptions: **120** - QC8- Inspect parts - second check
130 - LOACTION : FP001
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000	Delrin Round Bar 1" Color: Black 1.251	1.0880 ft (.0136 ea)	90-Start up Operation	525912

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.000	1	11	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.875inches ± 0.010	0.885 0.865		
2	Washer	0.203inches + 0.005 - 0.010	0.208 0.193		
3	Washer	0.063inches ± 0.010	0.073 0.053		

Plex 12/10/18 10:12 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequencer	MRB (QSI042)			
Description Work Order		Disposition			
 Container No: S145921 Part: D3411-3 Job No: 187585 Serial No/Batch: S145921 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
		Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ FAULT CATEGORY Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Other/Details:					